

# Industrial Diesel Generator Set – **KD1250-E**

## 50 Hz - Emission Optimized – EPA Tier 2 Compliant



| RATINGS 400 V - 50 Hz          |     |      |
|--------------------------------|-----|------|
| Standby                        | kVA | 1250 |
|                                | kWe | 1000 |
| Data Center / Mission Critical | kVA | 1250 |
|                                | kWe | 1000 |
| Prime                          | kVA | 1136 |
|                                | kWe | 909  |

### Benefits & features

#### KOHLER premium quality

- KOHLER provides **one source responsibility** for the generating set and accessories
- The generator set, its components and a wide range of options have been **fully developed, prototype tested, factory built**, and production-tested
- The generator sets are designed in accordance to ISO8528-5 performance **class G3** and accepts rated load in one step
- Approved for use with HVO (Hydrotreated Vegetable Oil) according to EN15940

#### KOHLER premium performances

##### Engines

- Low fuel consumption thanks to a high technology common rail injection engine
- A smaller footprint thanks to a high power density
- Low temperature starting capability
- Long maintenance interval

##### Alternator

- Provide industry leading motor starting capability
- Excitation system to permit sustained overcurrent > 300% In, during 10 sec
- Built with a class H insulation and IP23

##### Cooling

- A compact and complete solution using a mechanically driven radiator fan
- High temperature and altitude product capacity available

##### Control Panel

- The KOHLER wide controller range provide the reliability and performances you expect from your equipment. You can program, manage and diagnose it easily and in an efficient way

#### KOHLER worldwide support

- A standard three-year or 1000-hour limited warranty for standby applications.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- A worldwide product support

### GENERAL SPECIFICATIONS

|  |                                    |
|--|------------------------------------|
| Engine brand                                   | KOHLER KD Series                   |
| Alternator commercial brand                    | KOHLER                             |
| Voltage (V)                                    | 400/230                            |
| Standard Control Panel                         | EasyGen 3200XT                     |
| Optional control panel                         | EasyGen 3500XT                     |
| Consumption @ 100% load ESP (L/h)              | 253                                |
| Consumption @ 100% load PRP (L/h)              | 233                                |
| Emission level                                 | Emission optimization - EPA Tier 2 |
| Type of Cooling                                | Mechanical driven fan              |
| Performance class                              | G3                                 |
| One step load acceptance (out of ISO criteria) | 100%                               |

### GENERATOR SETS RATINGS

| Voltage | Standby |      |      | Data Center / Mission Critical |      | Prime |      |
|---------|---------|------|------|--------------------------------|------|-------|------|
|         | kWe     | kVA  | Amps | kWe                            | kVA  | kWe   | kVA  |
| 415/240 | 912     | 1140 | 1586 | 912                            | 1140 | 829   | 1036 |
| 400/230 | 1000    | 1250 | 1804 | 1000                           | 1250 | 909   | 1136 |
| 380/220 | 1000    | 1250 | 1899 | 1000                           | 1250 | 909   | 1136 |

### DIMENSIONS COMPACT VERSION

|                   |      |
|-------------------|------|
| Length (mm)       | 4665 |
| Width (mm)        | 1900 |
| Height (mm)       | 2380 |
| Tank capacity (L) | 500  |
| Dry weight (kg)   | 8300 |

### DIMENSIONS SOUNDPROOFED VERSION

|   |               |
|---|---------------|
| Type soundproofing                                  | NOT AVAILABLE |
| Length (mm)   | 6800          |
| Width (mm)  | 2160          |
| Height (mm)   | 2753          |
| Tank capacity (L)                                   | 1035          |
| Dry weight (kg)                                     | 10600         |
| Acoustic pressure level @1m in dB(A) 50Hz (75% PRP) | 88            |
| Acoustic pressure level @7m in dB(A) 50Hz (75% PRP) | 79            |

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Test conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results. Data and specifications subject to change without notice.

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## 50 Hz - Emission Optimized – EPA Tier 2 Compliant

**Engine**
**General**

|  |  |
|--|--|
| Engine brand                             | KOHLER KD Series                             |
| Engine ref.                              | KD36V16-5AES *                               |
| Air inlet system                         | Turbo  |
| Fuel                                     | Diesel Fuel/HVO                              |
| Emission level                           | Emission optimization - EPA Tier 2 Compliant |
| Cylinder configuration                   | V  |
| Number of cylinders                      | 16   |
| Displacement (l)                         | 35,96  |
| Bore (mm) * Stroke (mm)                  | 135 * 157                                    |
| Compression ratio                        | 15 : 1                                       |
| Speed 50Hz (RPM)                         | 1500   |
| Maximum stand-by power at rated RPM (kW) | 1108   |
| Piston type & material                   | Forged Steel                                 |
| Charge Air coolant                       | Air/Air                                      |
| Frequency regulation, steady state (%)   | +/- 0.25%                                    |
| Injection Type                           | Direct                                       |
| Governor type                            | Electronic                                   |
| Air cleaner type, models                 | Dry  |

**Fuel system**

|   |      |
|---|------|
| Maximum fuel pump flow (l/h)                | 263  |
| Max head on fuel return line (m fuel)       | 3,50 |
| Maximum allowed inlet fuel temperature (°C) | 60   |

**Consumption with cooling system**

|                                  | PRP | ESP |
|----------------------------------|-----|-----|
| Consumption @ 100% load (g/kW.h) | 200 | 198 |
| Consumption @ 75% load (g/kW.h)  | 208 | 208 |
| Consumption @ 50% load (g/kW.h)  | 216 | 215 |
| Consumption @ 25% load (g/kW.h)  | 230 | 228 |

**Lubrication System**

|   |      |
|---|------|
| Oil system capacity including filters (l) | 152  |
| Min. oil pressure (bar)                   | 3,30 |
| Max. oil pressure (bar)                   |      |
| Oil sump capacity (l)                     | 135  |
| Oil consumption 100% ESP 50Hz (l/h)       | 0,13 |

**Air Intake system**

|                                  |      |
|----------------------------------|------|
| Max. intake restriction (mm H2O) | 500  |
| Combustion air flow (l/s)        | 1084 |

**Exhaust system**

|                                     | PRP  | ESP  |
|-------------------------------------|------|------|
| Heat rejection to exhaust (kW)      |      | 811  |
| Exhaust gas temperature (°C)        | 540  | 535  |
| Exhaust gas flow (L/s)              | 2928 | 3117 |
| Max. exhaust back pressure (mm H2O) | 850  |      |

**Cooling system and charge air cooler**

|  |         |
|--|---------|
| Ambient temperature design (°C)                | 40      |
| Radiator & Engine capacity (l)                 | 255     |
| Fan power 50Hz (kW)                            | 40      |
| Fan air flow w/o restriction (m3/s)            | 23      |
| Available restriction on air flow (mm H2O)     | 25      |
| Type of coolant                                | Gencool |
| Radiated heat to ambient (kW)                  | 78      |
| Heat rejection to coolant HT (kW)              | 410     |
| HT circuit flow rate (l/min)                   | 1723    |
| Coolant capacity HT, engine only (l)           | 124     |
| Outlet coolant temperature (°C)                | 100     |
| Max coolant temperature, Shutdown (°C)         | 105     |
| Max. pressure at inlet of HT water pump (mbar) | 1000    |
| Thermostat begin of opening HT (°C)            | 82      |
| Thermostat end of opening HT (°C)              | 92      |
| CAC Heat Rejection (kW)                        | 214     |
| Compressor Discharge Temp at 25°C (°C)         | 201     |

\* Engine reference may be partially modified depending on genset application, options selected by the customer and lead time required.

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**Alternator Specifications**

|                               |                |
|-------------------------------|----------------|
| Alternator commercial brand   | KOHLER         |
| Kohler Alternator description | KH04070TO4D    |
| Number of pole                | 4              |
| Number of bearing             | Single Bearing |
| Technology                    | Brushless      |
| Indication of protection      | IP23           |
| Insulation class              | H              |
| Number of wires               | 12             |
| AVR Regulation                | Yes            |
| Coupling                      | Direct         |

**Alternator Standard Features**

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof construction
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds
- Superior voltage waveform

*Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.*

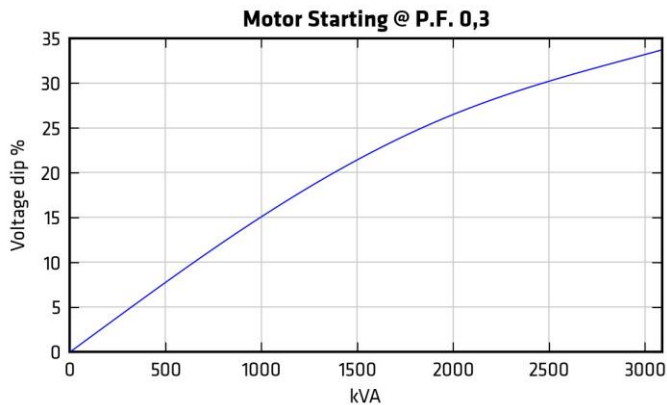
**Application data**

|   |      |
|---|------|
| Overspeed (rpm)                                   | 2250 |
| Power factor (Cos Phi)                            | 0,80 |
| Voltage regulation at established rating (+/- %)  | 0,50 |
| Wave form : NEMA=TIF                              | <40  |
| Wave form : CEI=FHT                               | <2   |
| Total Harmonic Distortion in no-load DHT (%)      | 2,1  |
| Total Harmonic Distortion, on linear load DHT (%) | 1,5  |
| Recovery time (Delta U = 20% transient) (ms)      | 200  |

**Performance datas**

|                                      |      |
|--------------------------------------|------|
| Continuous Nominal Rating 40°C (kVA) | 1150 |
| Unbalanced load acceptance ratio (%) | 8    |

Peak motor starting (kVA) based on x% voltage dip power factor at 0.3



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### Dimensions compact version with baseframe fuel tank

|  |                    |
|--|--------------------|
| Length (mm) * Width (mm) * Height (mm) | 4665 * 1900 * 2380 |
| Dry weight (kg)                        | 8300               |
| Tank capacity (L)                      | 500                |



### Dimensions compact version

|  |                    |
|--|--------------------|
| Length (mm) * Width (mm) * Height (mm) | 4665 * 1900 * 2380 |
| Dry weight (kg)                        | 8200               |
| Tank capacity (L)                      | 0                  |



### M428 - Dimensions soundproofed version

|   |                    |
|---|--------------------|
| Length (mm) * Width (mm) * Height (mm)              | 6800 * 2160 * 2753 |
| Dry weight (kg)                                     | 10600              |
| Tank capacity (L)                                   | 1035               |
| Acoustic pressure level @1m in dB(A) 50Hz (75% PRP) | 88                 |
| Sound power level guaranteed (Lwa) 50Hz (75% PRP)   | 109                |
| Acoustic pressure level @7m in dB(A) 50Hz (75% PRP) | 79                 |



### M428 SSi - Dimensions super soundproofed version

|   |                    |
|---|--------------------|
| Length (mm) * Width (mm) * Height (mm)              | 6800 * 2160 * 2753 |
| Dry weight (kg)                                     | 10700              |
| Tank capacity (L)                                   | 1035               |
| Acoustic pressure level @1m in dB(A) 50Hz (75% PRP) | 84                 |
| Sound power level guaranteed (Lwa) 50Hz (75% PRP)   | 105                |
| Acoustic pressure level @7m in dB(A) 50Hz (75% PRP) | 75                 |



### Container dimensions ISO20 soundproofed version

|   |                    |
|---|--------------------|
| Length (mm) * Width (mm) * Height (mm)              | 6058 * 2438 * 3950 |
| Dry weight (kg)                                     | 15800              |
| Tank capacity (L)                                   | 432                |
| Acoustic pressure level @1m in dB(A) 50Hz (75% PRP) | 91                 |
| Sound power level guaranteed (Lwa) 50Hz (75% PRP)   | 112                |
| Acoustic pressure level @7m in dB(A) 50Hz (75% PRP) | 82                 |



### Container dimensions ISO20 super soundproofed version



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ty. Intake Restriction  
 bjected to

## Industrial Diesel Generator Set – **KD1250-E** 50 Hz - Emission Optimized – EPA Tier 2 Compliant

|   |                    |
|---|--------------------|
| Length (mm) * Width (mm) * Height (mm)              | 9140 * 2438 * 3950 |
| Dry weight (kg)                                     | 16700              |
| Tank capacity (L)                                   | 432                |
| Acoustic pressure level @1m in dB(A) 50Hz (75% PRP) | 85                 |
| Sound power level guaranteed (Lwa) 50Hz (75% PRP)   | 103                |
| Acoustic pressure level @7m in dB(A) 50Hz (75% PRP) | 76                 |

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### EasyGen 3200XT



The EasyGen-3200XT application range spans from isolated operation of a single genset to load sharing of up to 32 gen-sets in islanded and/or parallel operation with a single utility. It combines complete engine-generator control and protection with advanced, peer-to-peer paralleling functionality and innovative features in a robust, attractive, user-friendly and all-in-one package. Its integrated LogicsManager™ and AnalogManager™ pro-programmable logic functionalities provide outstanding application flexibility and can often eliminate the need of an additional PLC control, yet can easily integrate with SCADA or PLC-based control systems where desired.

- Three-phase true RMS power sensing with Class I accuracy
- Operation modes: AUTO, STOP, MANUAL, and TEST modes accessible through face plate or discrete input
- Breaker control: Slip frequency/phase matching synchronization, open/close control, breaker monitoring
- Load transfer: open/closed transition, interchange, soft loading/unloading, Utility parallel
- Load share and device to device communication over Ethernet or CAN (“warm redundancy” possible)
- Remote control via interface (Modbus TCP, Modbus RTU) and via discrete/analog inputs for adjusting speed, frequency, voltage, power, reactive power, and power factor set points
- Freely configurable PID controllers for various control purposes, such as heating circuit control (CHP applications), water level, fuel level, pressure and/or other process values
- Direct support to several ECUs: Scania S6, MTU ADEC ECU7/8, Volvo EMS2 & EDC4, Deutz EMR2 & EMR3, MAN MFR/EDC7, SISU EEM, Cummins and Woodward EGS02 ECU
- Field ECU support and additional I/O expansion board connectivity through sequencer files
- “System Update” function for online troubleshooting and adding / removing generator sets
- Time/Date synchronization over Simple Network Time Protocol (SNTP)
- Cylinder head/exhaust temperature monitoring (Temperatures come from J1939 or CANopen devices)
- Woodward ToolKit™ software for flexible setup from a single connection to the network. The Toolkit can be accessed either via USB, or via Ethernet, or via CAN port.
- Multi-lingual capability: English, German, Spanish, French, Italian, Portuguese, Japanese, Chinese, Russian, Turkish, Polish, Slovakian, Finnish, Swedish

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## STANDARD SCOPE OF SUPPLY

All our KD Series gensets are fitted with:

- Industrial water cooled DIESEL engine
- Radiator with coolant
- Electric starter & charge alternator 24 V D.C
- Electronic governor
- Standard air filter
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 80% vibration attenuation mounts
- Flexible fuel lines & lub oil drain pump
- Fuel water separator filter
- Exhaust outlet with flexible and flanges
- M80-D control panel
- User's manual (1 copy)
- Packing under plastic film
- Delivered with oil
- Delivered with antifreeze liquid

## CODES AND STANDARDS

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive 2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1

## POWER RATINGS DEFINITION according to ISO8528-1 (2018-02 edition) and ISO-3046-1

**Emergency Standby Power (ESP):** The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Average load factor per 24 hours of operation is <85%.

**Prime Power (PRP):** At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor per 24 hours of operation is <75%.

**Data Center Mission Critical (DCP):** Data Center Mission Critical power is defined as being the maximum power which a generating set is capable of delivering while supplying a variable or continuous electrical load and during unlimited run hours. Depending on the sites to supply and the availability of reliable utility, the generating set manufacturer is responsible to define what power level is able to supply to fulfil that requirement including hardware or software or maintenance plan adaptation.

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## TERMS OF USE

According to the standard, the nominal power assigned by the genset is given for 25°C Air Inlet Temperature, of a barometric pressure of 100 kPa (100 m A.S.L), and 30% relative humidity. For particular conditions in your installation, refer to the derating table.

## WARRANTY INFORMATIONS

Standard Warranty Period:

- for Products in "back-up" service
  - o 30 months from the date the Product leaves the plant, **extended to 42 months for KD series**
  - o 24 months from the Product's commissioning date, **extended to 36 months for KD series**
  - o 1,000 running hours

The warranty expires when one of the above conditions is met.

- for Products in "continuous" service (continuous supply of electricity, either in the absence of any normal electricity grid or to complement the grid),
  - o 18 months from the date the Product leaves the plant, **extended to 30 months for KD series**
  - o 12 months from the Product's commissioning date, **extended to 24 months for KD series**
  - o 2,500 running hours, **extended to 8700 running hours for KD series**

The warranty expires when one of the above conditions is met.

For more details regarding conditions of application and scope of the warranty please refer to our General "terms & conditions of sales".

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