

# Industrial Diesel Generator Set – **KD2500-F**

## 50 Hz – Fuel Consumption Optimized



RATINGS 400 V - 50 Hz		
Standby	kVA	2500
	kWe	2000
Data Center / Mission Critical	kVA	2500
	kWe	2000
Prime	kVA	2273
	kWe	1818

### Benefits & features

#### KOHLER premium quality

- KOHLER provides **one source responsibility** for the generating set and accessories
- The generator set, its components and a wide range of options have been **fully developed, prototype tested, factory built**, and production-tested
- The generator sets are designed in accordance to ISO8528-5 performance **class G3** and accepts rated load in one step
- Approved for use with HVO (Hydrotreated Vegetable Oil) according to EN15940

#### KOHLER premium performances

##### Engines

- Low fuel consumption thanks to a high technology common rail injection engine
- A smaller footprint thanks to a high power density
- Low temperature starting capability
- Long maintenance interval

##### Alternator

- Provide industry leading motor starting capability
- Excitation system to permit sustained overcurrent > 300% In, during 10 sec
- Built with a class H insulation and IP23

##### Cooling

- A flexible solution using an electrical driven radiator fan
- High temperature and altitude product capacity available

##### Control Panel

- The KOHLER wide controller range provide the reliability and performances you expect from your equipment. You can program, manage and diagnose it easily and in an efficient way

#### KOHLER worldwide support

- A standard three-year or 1000-hour limited warranty for standby applications.
- A standard two-year or 8700-hour limited warranty for prime power applications.
- A worldwide product support

### GENERAL SPECIFICATIONS

Engine brand	KOHLER KD Series
Alternator commercial brand	KOHLER
Voltage (V)	400/230
Standard Control Panel	EasyGen 3200XT
Optional control panel	EasyGen 3500XT
Consumption @ 100% load ESP (L/h)	476
Consumption @ 100% load PRP (L/h)	448
Emission level	Fuel consumption optimization
Type of Cooling	Electrical driven fan
Performance class	G3
One step load acceptance (out of ISO criteria)	100%

### GENERATOR SETS RATINGS

Voltage	Standby			Data Center / Mission Critical		Prime	
	kWe	kVA	Amps	kWe	kVA	kWe	kVA
415/240	2000	2500	3478	2000	2500	1818	2273
400/230	2000	2500	3609	2000	2500	1818	2273
380/220	1994	2492	3786	1994	2492	1812	2265

### DIMENSIONS COMPACT VERSION

Length (mm)	4377
Width (mm)	2100
Height (mm)	2573
Tank capacity (L)	0
Dry weight (kg)	15637

### DIMENSIONS SOUNDPROOFED VERSION

Type soundproofing	NOT AVAILABLE
Length (mm)	12192
Width (mm)	2438
Height (mm)	4967
Tank capacity (L)	500
Dry weight (kg)	30130
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	86
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	78

Reference Conditions: 25°C Air Inlet Temperature, 40°C Fuel Inlet Temperature, 100 kPa Barometric Pressure; 10.7 g/kg of dry air Humidity. Intake Restriction set to maximum allowable limit for clean filter; Exhaust Back pressure set to maximum allowable limit.

Data was taken from a single engine test according to the test methods, fuel specification and reference conditions stated above and is subjected to instrumentation and engine-to-engine variability. Test conducted with alternate test methods, instrumentation, fuel or reference conditions can yield different results. Data and specifications subject to change without notice.

**Engine**
**General**

Engine brand	KOHLER KD Series
Engine ref.	KD62V12-5CFS *
Air inlet system	Turbo
Fuel	Diesel Fuel/HVO
Emission level	Fuel consumption optimization
Cylinder configuration	V
Number of cylinders	12
Displacement (l)	62,06
Bore (mm) * Stroke (mm)	175 * 215
Compression ratio	16 : 1
Speed 50Hz (RPM)	1500
Maximum stand-by power at rated RPM (kW)	2148
Piston type & material	Forged Steel
Charge Air coolant	Air/Water
Frequency regulation, steady state (%)	+/- 0.25%
Injection Type	Direct
Governor type	Electronic
Air cleaner type, models	Dry

**Fuel system**

Maximum fuel pump flow (l/h)	495
Fuel Inlet Minimum recommended size (mm)	25,40
Fuel Outlet Minimum recommended size (mm)	19,05
Max head on fuel return line (m fuel)	3,50
Maximum allowed inlet fuel temperature (°C)	70

**Consumption with cooling system**

	PRP	ESP
Consumption @ 100% load (g/kW.h)	195	188
Consumption @ 75% load (g/kW.h)	192	191
Consumption @ 50% load (g/kW.h)	204	201
Consumption @ 25% load (g/kW.h)	233	228

**Lubrication System**

Oil system capacity including filters (l)	375
Min. oil pressure (bar)	3,50
Max. oil pressure (bar)	
Oil sump capacity (l)	308
Oil consumption 100% ESP 50Hz (l/h)	1,01

**Air Intake system**

Max. intake restriction (mm H2O)	510
Combustion air flow (l/s)	2578,53

**Exhaust system**

	PRP	ESP
Heat rejection to exhaust (kW)		1500
Exhaust gas temperature (°C)		430
Exhaust gas flow (L/s)	6265	6390
Max. exhaust back pressure (mm H2O)	867	

**Optional cooling system (HT/LT)**

	GENCOOL
Type of coolant	GENCOOL
Radiated heat to ambient (kW)	100
Heat rejection to coolant HT (kW)	700
HT circuit flow rate (l/min)	1631
Outlet coolant temperature (°C)	100
Coolant capacity HT, engine only (l)	254
Max coolant temperature, Shutdown (°C)	105
Restriction pressure drop off engine – HT circuit (mbar)	700
Minimal pressure before HT pump (mbar)	400
Max. pressure at inlet of HT water pump (mbar)	2500
Thermostat begin of opening HT (°C)	71
Thermostat end of opening HT (°C)	81
HT Standard pressure cap setting (kPa)	100
Heat rejection to coolant LT (kW)	540
LT circuit flow rate (l/min)	450
Temperature of inlet to LT engine water circuit (°C)	55
Coolant capacity LT, engine only (l)	102
Restriction pressure drop off engine – LT circuit (mbar)	700
Minimal pressure before LT pump (mbar)	400
Max. pressure at inlet of LT water pump (mbar)	2500
LT Standard pressure cap setting (kPa)	100

\* Engine reference may be partially modified depending on genset application, options selected by the customer and lead time required.

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**Alternator Specifications**


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Alternator commercial brand	KOHLER
Kohler Alternator description	KH05794TO4D
Number of pole	4
Number of bearing	Single Bearing
Technology	Brushless
Indication of protection	IP23
Insulation class	H
Number of wires	06
AVR Regulation	Yes
Coupling	Direct

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**Application data**


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Overspeed (rpm)	2250
Power factor (Cos Phi)	0,80
Voltage regulation at established rating (+/- %)	0,50
Wave form : NEMA=TIF	<50
Wave form : CEI=FHT	<2
Total Harmonic Distortion in no-load DHT (%)	<3.5
Total Harmonic Distortion, on linear load DHT (%)	<3.5
Recovery time (Delta U = 20% transient) (ms)	500

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**Performance datas**


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Continuous Nominal Rating 40°C (kVA)	2360
Unbalanced load acceptance ratio (%)	8
Peak motor starting (kVA) based on x% voltage dip power factor at 0.3	

**Alternator Standard Features**

- All models are brushless, rotating-field alternators
- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting
- The AVR voltage regulator provides superior short circuit capability
- Self-ventilated and dip proof construction
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds
- Superior voltage waveform

*Note: See Alternator Data Sheets for alternator application data and ratings, efficiency curves, voltage dip with motor starting curves, and short circuit decrement curves.*

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### Dimensions compact version

Length (mm) * Width (mm) * Height (mm)	4377 * 2100 * 2573
Dry weight (kg)	15637
Tank capacity (L)	0



### Container dimensions CPU40 soundproofed version

Length (mm) * Width (mm) * Height (mm)	12192 * 2438 * 4967
Dry weight (kg)	30130
Tank capacity (L)	500
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	86
Sound power level guaranteed (Lwa) 50Hz (75% PRP)	109
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	78



### Container dimensions CPU40 super soundproofed version

Length (mm) * Width (mm) * Height (mm)	12192 * 2438 * 4967
Dry weight (kg)	30801
Tank capacity (L)	500
Acoustic pressure level @1m in dB(A) 50Hz (75% PRP)	80
Sound power level guaranteed (Lwa) 50Hz (75% PRP)	103
Acoustic pressure level @7m in dB(A) 50Hz (75% PRP)	72



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### EasyGen 3200XT



The EasyGen-3200XT application range spans from isolated operation of a single genset to load sharing of up to 32 gen-sets in islanded and/or parallel operation with a single utility. It combines complete engine-generator control and protection with advanced, peer-to-peer paralleling functionality and innovative features in a robust, attractive, user-friendly and all-in-one package. Its integrated LogicsManager™ and AnalogManager™ pro-programmable logic functionalities provide outstanding application flexibility and can often eliminate the need of an additional PLC control, yet can easily integrate with SCADA or PLC-based control systems where desired.

- Three-phase true RMS power sensing with Class I accuracy
- Operation modes: AUTO, STOP, MANUAL, and TEST modes accessible through face plate or discrete input
- Breaker control: Slip frequency/phase matching synchronization, open/close control, breaker monitoring
- Load transfer: open/closed transition, interchange, soft loading/unloading, Utility parallel
- Load share and device to device communication over Ethernet or CAN (“warm redundancy” possible)
- Remote control via interface (Modbus TCP, Modbus RTU) and via discrete/analog inputs for adjusting speed, frequency, voltage, power, reactive power, and power factor set points
- Freely configurable PID controllers for various control purposes, such as heating circuit control (CHP applications), water level, fuel level, pressure and/or other process values
- Direct support to several ECUs: Scania S6, MTU ADEC ECU7/8, Volvo EMS2 & EDC4, Deutz EMR2 & EMR3, MAN MFR/EDC7, SISU EEM, Cummins and Woodward EGS02 ECU
- Field ECU support and additional I/O expansion board connectivity through sequencer files
- “System Update” function for online troubleshooting and adding / removing generator sets
- Time/Date synchronization over Simple Network Time Protocol (SNTP)
- Cylinder head/exhaust temperature monitoring (Temperatures come from J1939 or CANopen devices)
- Woodward ToolKit™ software for flexible setup from a single connection to the network. The ToolKit can be accessed either via USB, or via Ethernet, or via CAN port.
- Multi-lingual capability: English, German, Spanish, French, Italian, Portuguese, Japanese, Chinese, Russian, Turkish, Polish, Slovakian, Finnish, Swedish

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## STANDARD SCOPE OF SUPPLY

All our KD Series gensets are fitted with:

- Industrial water cooled DIESEL engine
- Electric starter & charge alternator 24 V D.C
- Electronic governor
- Standard air filter
- Single bearing alternator IP 23 T° rise/ insulation to class H/H
- Welded steel base frame with 85% vibration attenuation mounts
- M80-D control panel
- Flexible fuel lines & lub oil drain pump
- Fuel water separator filter
- Exhaust outlet with flexible and flanges
- User's manual (1 copy)
- Packing under plastic film
- Delivered with oil

## CODES AND STANDARDS

Engine-generators set is designed and manufactured in facilities certified to standards ISO9001:2015 & ISO14001:2015. The generator sets and its components are prototype-tested, factory built and production tested and are in compliance with the relevant standards:

- Machinery Directive 2006/42/EC of May 17th 2006
- EMC Directive 2014/30/UE
- Safety objectives set out in the Low Voltage Directive 2014/35/UE
- EN ISO 8528-13, EN 60034-1, EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 55011, EN 1679-1 et EN 60204-1

## POWER RATINGS DEFINITION according to ISO8528-1 (2018-02 edition) and ISO-3046-1

**Emergency Standby Power (ESP):** The standby rating is applicable to varying loads for the duration of a power outage. There is no overload capability for this rating. Average load factor per 24 hours of operation is <85%.

**Prime Power (PRP):** At varying load, the number of generator set operating hours is unlimited. A 10% overload capacity is available for one hour within 12 hour of operation. Average load factor per 24 hours of operation is <75%.

**Data Center Mission Critical (DCP):** Data Center Mission Critical power is defined as being the maximum power which a generating set is capable of delivering while supplying a variable or continuous electrical load and during unlimited run hours. Depending on the sites to supply and the availability of reliable utility, the generating set manufacturer is responsible to define what power level is able to supply to fulfil that requirement including hardware or software or maintenance plan adaptation.

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## TERMS OF USE

According to the standard, the nominal power assigned by the genset is given for 25°C Air Inlet Temperature, of a barometric pressure of 100 kPA (100 m A.S.L), and 30% relative humidity. For particular conditions in your installation, refer to the derating table.

## WARRANTY INFORMATIONS

Standard Warranty Period:

- for Products in "back-up" service
  - o 30 months from the date the Product leaves the plant, **extended to 42 months for KD series**
  - o 24 months from the Product's commissioning date, **extended to 36 months for KD series**
  - o 1,000 running hours

The warranty expires when one of the above conditions is met.

- for Products in "continuous" service (continuous supply of electricity, either in the absence of any normal electricity grid or to complement the grid),
  - o 18 months from the date the Product leaves the plant, **extended to 30 months for KD series**
  - o 12 months from the Product's commissioning date, **extended to 24 months for KD series**
  - o 2,500 running hours, **extended to 8700 running hours for KD series**

The warranty expires when one of the above conditions is met.

For more details regarding conditions of application and scope of the warranty please refer to our General "terms & conditions of sales".

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